

SOUTH PRODUCTION NOTES

**November 12, 2014
Afternoon**

**BASF EMPLOYEES
35 Last Recordable
501 Last Lost Time**

#1 MED / AI-4190:

Extruder gear box out of oil -WOW to look at gear box- Engineer does not want extra bags on the floor so only make bags to keep up with Calciner. 5 on the floor is ok. We are ok to run as soon as the Calciner is giving us pink material and surface area are good.

Midnight shift: Did not run.

Day shift: hold for calciner

Afternoon shift:

#1 RC / SI-1624:

Only feeding the re-fired material until we get lab results from the dried material on the floor. **Do not feed any of the new dried material until instructed.**

Currently exhausted to Trimer because stage 3 is reading Low. Keep an eye on #4.

Midnight Shift: Still running the refires and working to get the feed rate between 200-225. Getting closer to good colored material. It is still speckled with some white material.

Day shift: Continue re-fire – getting some good material

Afternoon shift: Continue-

Exhaust to Trimer

#2 MED line / Cu-0860:

Ready To go. Using small chiller. New unit not working.

Midnight shift: Spiral is all jacked up. Hope to be worked on day shift. Will need the area underneath the spiral cleaned before maintenance work on.

Day Shift: Spiral fixed

Afternoon Shift:

#2 RC/ Cu 0860:

On Hold waiting for Extruder

Midnight shift: Hold.

Day Shift: hold

Afternoon Shift:

Exhaust to F1

#3 MED/ D-1708:

Running- Only on Midnight and Day shift.

Midnight shift: Continued to run.

Day Shift: continue

Afternoon Shift: Hold

#3 RC / D-1795:

Sand run through on afternoon shift, WOW for Cutter, Needs Cleaning finished

Midnight shift: On hold. Will start clean up on day shift.

Day shift: Set up to run sand / cleaning

Afternoon Shift: Cleaning / Sand

Exhaust to CTO

#4 RC / D-5253:

Continue to run.

Watch Suction on Trimer, #1 is also venting to Trimer

Midnight Shift: Continued to run.

Day Shift: Continue

Afternoon Shift:

Exhaust to Trimer

#5 RC / Cu-3818:

Continue. Discharge end of Calciner backed up because Vac-U-Max filters were caked with material.

Receiver hopper being looked at on afternoon by Maintenance

Keep an eye on the discharge end to make sure there is good suction and is not backing up.

FEED ON LY PHIBROTECH COPPER CARB MATERIALS. DO NOT TAKE ANY WORLD METALS COPPER CARB FROM SHIPPING.

Midnight Shift: plugging issues

Day shift: Cartridges replaced – maintenance looking at blow downs

Afternoon shift:

Exhaust to 5A DC

6 Tank /D-5253

Keep tank in recycle. NO STEAM. Will need a tank made on 11-13 if possible hold for Rory, he would like to observe the process

Midnight Shift: Monitored.

Day Shift: ok

Afternoon shift:

New Pfaudler / D 5253

Continue on feed to National. Drum set up for drainage- see revised batch sheet.

Midnight shift: Continued.

Day shift:

Afternoon Shift: Continued

7 Tank AMT

No activity yet. Tank will not be needed until late December...will try to get cleaning instructions soon.

Midnight Shift: NA

Day Shift: NA

Afternoon shift: NA

Old Pfaudler / D-0756:

Making Batches

Midnight Shift: Continued.

Day Shift: continued

Afternoon shift:

National Dryer: D-5253

Continue. Use blue totes to empty Pfaudler, and ONLY use one buggy for feeding the National Dryer.

Midnight Shift: Continued to feed.

Day shift:

Afternoon Shift: Continued

PK Blender/Pill mix reblends:

Pill mix re-blends. Cannot locate material for re-blends

Midnight Shift:

Day shift: NA

Afternoon shift: NA

Abbe Blender / 5206 Done

Done for a while. Area Cleaned and Contractors finished with Sprinkler work

Afternoon Shift: NA

Midnight shift: NA

Day shift: NA

#6 RC / D-0756

Running – no issues

Midnight shift: Continued.

Day Shift:

Afternoon shift: running

Exhaust to Sly Scrubber

Tower 3/ DPT 101:

Continue. Should be ready to unload on day shift 11-12-14

Midnight Shift: Loaded and running. Will come down first thing on day shift.

Day shift:

Afternoon shift:

Tower 6 / DPT 101

Repaired. Continue

Midnight Shift: Loaded and running.

Day shift:

Afternoon shift: running

North Screener / Cu 0860:

Continue to run.

Midnight shift: On hold for Cu 0860.

Day shift: on hold for 0860

Afternoon shift: on hold for 0860

South Screener / DPT 101:

Continue to run. Gray drums are in building 24.

Midnight shift: Continued to run.

Day shift:

Afternoon Shift: continue

#2662 (west) Pill Machine / AI-3915 T 5/32:

Midnight shift: Running.

Day Shift:

Afternoon shift: running

#2664 (east) Pill Machine / AI-3915 T 5/32:

Continue

Midnight shift: Running.

Day shift:

Afternoon shift: running

TK #2 / V 2010 P :

BI mill is running – Finish Drums left- Then clean and Maintenance to replace leaking seals.

Midnight shift: Running.

Day Shift: running

Afternoon shift:

TK #4 / Cu 0540:

Temps down.

Midnight shift: Kiln shut off.

Day Shift: Down

Afternoon shift:

Harrop Kiln / Al-4190:

Continue to load and unload and assist screener operator. Using lot 270.

Midnight shift: Continued.

Day Shift:

Afternoon shift:

Building 27 Belt Filter / Cu 6081:

NOTE: new bags are suppose to be ordered for the leaking issues, and will be in soon. Until then Wash off bags and use spray glue to seal for transport to bldg. 24 south east area, and place in bag order. Please fill bags to 1200# and ensure bags are clean of powder on the outside of them and the pallets as they have to be transported down the street.

Midnight shift: On hold on midnight shift.

Day shift: continued

Afternoon Shift:

Priorities:

These items should all be considered urgent will require call outs for maintenance issues and/or processing issues.

- 1) #3 MED/#3RC/CTO
- 2) West Pfaudler/National Dryer#4RC/Trimer
- 3) Reduction Towers
- 4) Reduction Tower Screeners
- 5) #1 Line
- 6) Milling V-2046 P
- 7) #2 Tunnel Kiln
- 8) #5 RC
- 9) #2 Line/#2RC
- 10) East Pfaudler/HC-11 Dryer/#6 RC - Clean for D-0756
- 11) Horne Tableting
- 12) South Precip
- 13) Tunnel Kiln Area - Touch up paint on Cu-0860 ERL green drums

HI Priority clean ups: 1. #3 Calciner